

# SERVICE

Service Letter No. 507



# LETTER

May 22, 1968

<u>Subject:</u>	ADF Installation Spacer
<u>Models Affected:</u>	PA-31 Navajo
<u>Serial Numbers Affected:</u>	31-2 to 31-188 incl.
<u>Compliance Time:</u>	At owner's discretion
<u>Purpose:</u>	To preclude the possibility of the left control wheel tube assembly bearings making contact with the ADF/RMI instrument when the control column is pulled full aft and rotated either full left or right.
<u>Instructions:</u>	Contained in Kit No. 760 211 ADF Spacer Installation
<u>Material Required:</u>	Kit No. 760 211 - ADF Spacer Installation
<u>Availability of Parts:</u>	Piper Dealer
<u>Material Allowance:</u>	Kit No. 760 211
<u>Labor Allowance:</u>	One (1) Hour
<u>Material/Labor Allowance Termination Date:</u>	November 30, 1968